

Work Order ID 76430***76430***

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Monday, November 14, 2011 10:58:38 AM

Item ID: D407-802-018

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Passenger Door Opener Installation, RH

Start Date: 11/14/2011 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/17/2011 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan: *ME*Date: *11-11-14*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-802-1	A								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-802-018 CHG001

*Sulu/16**11-11-14*

105

0.00

105

Pick Kit

Packaging

Memo

0.00

Packaging

11-11-15

110

0.00

110

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*Sulu/16**(11)*

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Start Date: 11/14/2011 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/17/2011 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD407-802-018

Location: APPP rev: A

130

0.00

130

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/11/17 *[Signature]*
mf
11-11-16

Picklist Print

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Work Order ID: 76430

Parent Item: D407-802-018

Parent Item Name: Passenger Door Opener Installation, RH

Start Date: 11/14/2011

Required Date: 11/17/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.09.27 new issue DD verf:EC
rev.A DD verf:EC

IPP Rev:B 10.12.03 as per dwg

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<u>D3552-17</u> Door Prop		Manufactured	No			105	Each	23.0000	1	SP			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST272		11							
				64338		4							
				65120		7							
				ST276		12							
				69670		12							
<u>D3622-5</u> Ball Stud		Manufactured	No			105	Each	12.0000	1	SP			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST070		12							
				65087		12							
<u>D4108-3</u> Door Doubler, Right		Manufactured	No			105	Each	5.0000	1	SP			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st128		5							
				62302		1							
				64485		4							
<u>D4108-5</u> Small Right Door Doubler		Manufactured	No			105	Each	4.0000	1	SP			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st128		4							
				62303		2							
				64486		2							
<u>D4108-11</u> Template		Manufactured	No			105	Each	6.0000	1	SP		11-11-15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st128		6							
				64488		6							

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Work Order ID: 76430

Parent Item: D407-802-018

Start Date: 11/14/2011

Required Date: 11/17/2011

Parent Item Name: Passenger Door Opener Installation, RH

Start Qty: 1.00

Required Qty: 1.00

D4108-047
Sill Doubler Assembly

Manufactured No

105 Each 1.0000

1
SP

Location

Loc Qty

Loc Code

ST129

1

64489

1

CR3523-4-02
RIVET

Purchased No

105 Each 450.0000

1X
19
SP

Location

Loc Qty

Loc Code

ST314

450

116391

100

116893

3

116915

1

117946

46

117978

200

118686

100

CR3523-4-4
Rivet

Purchased No

105 Each 14.0000

19X
4
SP

Location

Loc Qty

Loc Code

ST314

14

115768

14

MS20426AD4-6
Rivet

Purchased No

105 Each 1,379.0000

4X
2
SP

Location

Loc Qty

Loc Code

ST317

1379

110139

201

117505

178

119436

1000

MS21073L5
nut plate

Purchased No

105 Each 73.0000

2X
SP 11-11-15

Location

Loc Qty

Loc Code

ST302

73

117395

73

1X

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Shop Packet Print

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Work Order ID: 76430

Parent Item: D407-802-018

Start Date: 11/14/2011

Required Date: 11/17/2011

Parent Item Name: Passenger Door Opener Installation, RH

Start Qty: 1.00

Required Qty: 1.00

MS27039C1-27

Purchased No

105 Each 35.0000

Screw

Location

Loc Qty

Loc Code

ST293

35

115768

35

Purchased No

105 Each 2,206.0000

NAS1149C0332R

Washer

Location

Loc Qty

Loc Code

FP-B

7

117291

7

ST297

2199

116304

55

117460

18

117887

169

118078

2

118179

78

118354

1137

119124

740

Purchased No

105 Each 85.0000

NAS1149C1165R

Washer

Location

Loc Qty

Loc Code

ST296

85

115768

85

Purchased No

105 Each 281.0000

NAS1149C0532R

WASHER

Location

Loc Qty

Loc Code

ST297

281

116373

1

116513

53

118384

227

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Work Order ID: 76430

Parent Item: D407-802-018

Parent Item Name: Passenger Door Opener Installation, RH

Start Date: 11/14/2011

Required Date: 11/17/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0563R

Purchased

No

105

Each

370.0000

Washer

6 Sp⁶ 11-11-15

Location

Loc Qty

Loc Code

ST297

370

116391

182

117460

188

/x

REFERENCE ONLY

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5.3 D407-802-017/-018 Passenger Door Opener Kits

Qty -017	Qty -018	Part Number	Description
		D407-802-017	PASSENGER DOOR OPENER KIT, LH
		D407-802-018	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	1	D3622-5	BALL STUD
1		D4108-1	DOOR DOUBLER, LEFT
	1	D4108-3	DOOR DOUBLER, RIGHT
	1	D4108-5	SMALL RIGHT DOOR DOUBLER
	1	D4108-11	TEMPLATE
	1	D4108-047	SILL DOUBLER ASSEMBLY
1		D4108-049	LITTER DOOR FITTING ASSEMBLY
	19	CR3523-4-2	RIVET
21		CR3523-4-3	RIVET
	4	CR3523-4-4	RIVET
2		MS20426AD4-5	RIVET
	2	MS20426AD4-6	RIVET
1	1	MS21073L5	ANCHOR NUT
3		MS21209-F1-15	HELICOIL
3		MS27039C1-06	SCREW
1		MS27039C1-09	SCREW
2	2	MS27039C1-27	SCREW
2	2	NAS1149C0332R	WASHER
2	2	NAS1149C1165R	WASHER
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.4 D407-802-019 Baggage Door Opener Kit, Composite

Qty -019	Part Number	Description
	D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE
1	D3552-19	DOOR PROP
1	D4109-041	DOUBLER ASSEMBLY, BULKHEAD
1	D4109-043	DOUBLER ASSEMBLY
3	80-004-2-6	INSERT
4	MS27039C1-05	SCREW
3	MS27039C1-06	SCREW
7	NAS1149C0363R	WASHER
4	NAS1836-3-08M	INSERT

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Revision: A
Date: 10.10.13

